# LCD / LCM SPECIFICATION



WINSTAR Display Co.,Ltd. 華凌光電股份有限公司



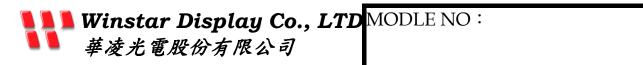
WEB: <a href="http://www.winstar.com.tw">http://www.winstar.com.tw</a> E-mail: sales@winstar.com.tw

### **SPECIFICATION**

CUSTOMER :		
MODULE NO.:	WG240128A-	-TMI-VZ#
APPROVED BY:		
( FOR CUSTOMER USE ONLY )	PCB VERSION:	DATA:

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

VERSION	DATE	REVISED PAGE NO.	SUMMARY
С	2014/12/10		Modify length of cable.



			DOC. FIRST ISSUE
RECORDS OF REVISION		VISION	DOC. FIRST ISSUE
VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2011/02/18		First issue
A	2013/06/07		Remove IC information
В	2014/06/24		Correct Contour Drawing.
C	2014/12/10		Modify length of cable.

### **Contents**

- 1. Module Classification Information
- 2.Precautions in use of LCD Modules
- 3.General Specification
- 4. Absolute Maximum Ratings
- 5. Electrical Characteristics
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- 7.Interface Pin Function
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- 9.Reliability
- 10.Backlight Information
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### 1. Module Classification Information

W	<u>G</u>	<u>240128</u>	<u>A</u>	_	<u>T</u>	<u>M</u>	Ī	_	VZ#
①	2	3	4		(5)	6	7		8

① Brand: WINSTAR DISPLAY CORPORATION

② Display Type: H→Character Type, G→Graphic Type, X→TAB Type, O→COG Type

③ Display Font: 240 \* 128 dot

Model serials no.

 $B \rightarrow EL$ , Blue green  $A \rightarrow LED$ , Amber  $L \rightarrow LED$ , Full color  $D \rightarrow EL$ , Green  $R \rightarrow LED$ , Red  $J \rightarrow DIP$  LED, Blue  $W \rightarrow EL$ , White  $O \rightarrow LED$ , Orange  $K \rightarrow DIP$  LED, White

 $M\rightarrow EL$ , Yellow Green  $G\rightarrow LED$ , Green  $E\rightarrow DIP$  LED, Yellow Green

F $\rightarrow$ CCFL, White P $\rightarrow$ LED, Blue H $\rightarrow$ DIP LED, Amber Y $\rightarrow$ LED, Yellow Green X $\rightarrow$ LED, Dual color I $\rightarrow$ DIP LED, Red

 $G\rightarrow$ LED, Green  $C\rightarrow$ LED, Full color

© LCD Mode : B→TN Positive, Gray V→FSTN Negative, Blue

N→TN Negative, T→FSTN Negative, Black

L→VA Negative D→FSTN Negative (Double film)

 $H \rightarrow HTN$  Positive, Gray  $F \rightarrow FSTN$  Positive  $I \rightarrow HTN$  Negative, Black  $K \rightarrow FSC$  Negative  $U \rightarrow HTN$  Negative, Blue  $S \rightarrow FSC$  Positive

M→STN Negative, Blue E→ISTN Negative, Black
G→STN Positive, Gray C→CSTN Negative, Black
Y→STN Positive, Yellow Green A→ASTN Negative, Black

② LCD Polarize A→Reflective, N.T, 6:00 H→Transflective, W.T,6:00

Type/ Temperature D→Reflective, N.T, 12:00 K $\rightarrow$ Transflective, W.T,12:00 range/ View G $\rightarrow$ Reflective, W. T, 6:00 C $\rightarrow$ Transmissive, N.T,6:00 direction J $\rightarrow$ Reflective, W. T, 12:00 F $\rightarrow$ Transmissive, N.T,12:00

B→Transflective, N.T,6:00 I→Transmissive, W. T, 6:00 E→Transflective, N.T.12:00 L→Transmissive, W.T,12:00

Special Code
V : Built in negative voltage

Z:IC NT7086

#:Fit in with the ROHS Directions and regulations

### 2.Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) Winstar have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9) Winstar have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Winstar have the right to modify the version.)

# **3.General Specification**

Item	Dimension	Unit			
Number of dots	240 x 128	_			
Module dimension	170.0 x 93.4 x 12.4(MAX)	mm			
View area	128.0 x 74.0	mm			
Active area	119.97 x 63.97	mm			
Dot size	0.47 x 0.47	mm			
Dot pitch	0.50 x 0.50	mm			
LCD type	STN Negative, Blue Transmissive  (In LCD production, It will occur slightly color difference. We can only guarantee the same color in the same batch.)				
Duty	1/128				
View direction	6 o'clock				
Backlight Type	LED White				
IC	RA6963				

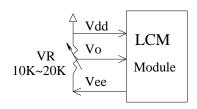
# **4.Absolute Maximum Ratings**

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	$T_{\mathrm{OP}}$	-20	_	+70	$^{\circ}\! \mathbb{C}$
Storage Temperature	$T_{ST}$	-30	_	+80	$^{\circ}\!\mathbb{C}$
Input Voltage	V <sub>IN</sub>	-0.3	_	V <sub>DD</sub> +0.3	V
Supply Voltage For Logic	$V_{ m DD} ext{-}V_{ m SS}$	-0.3	_	+7.0	V

# **5.Electrical Characteristics**

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	$V_{DD}$ - $V_{SS}$	_	3.0		5.5	V
		Ta=-20°C	_	_	20.1	V
Supply Voltage For LCD	$V_{DD}$ - $V_0$	Ta=25°C	17.5	18.0	18.5	V
*Note		Ta=70°C	16.3	_	_	V
Input High Volt.	$V_{\mathrm{IH}}$	_	0.8V <sub>DD</sub>	_	$V_{\mathrm{DD}}$	V
Input Low Volt.	$V_{\rm IL}$	_	0	_	0.2 V <sub>DD</sub>	V
Output High Volt.	V <sub>OH</sub>	_	V <sub>DD</sub> -0.3	_	$V_{\mathrm{DD}}$	V
Output Low Volt.	V <sub>OL</sub>	_	0	_	0.3	V
Supply Current	$I_{DD}$	_	_	23.0	_	mA

<sup>\*</sup> Note: Please design the VOP adjustment circuit on customer's main board

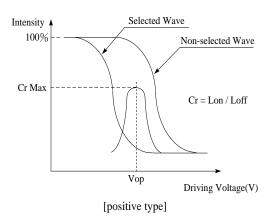


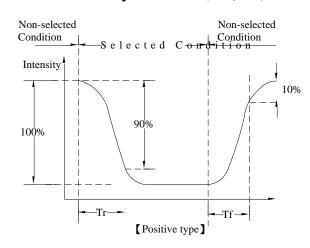
## **6.Optical Characteristics**

Item	Symbol	Condition	Min	Тур	Max	Unit
	θ	CR≧2	0	_	20	$\Psi = 180^{\circ}$
X7 A1-	θ	CR≧2	0	_	40	$\Psi = 0^{\circ}$
View Angle	θ	CR≧2	0	_	30	$\Psi = 90^{\circ}$
	θ	CR≧2	0	_	30	$\psi=270^{\circ}$
Contrast Ratio	CR	_	_	3	_	_
D T'	T rise	_	_	200	300	ms
Response Time	T fall	_	_	250	350	ms

#### **Definition of Operation Voltage (Vop)**

#### **Definition of Response Time (Tr, Tf)**





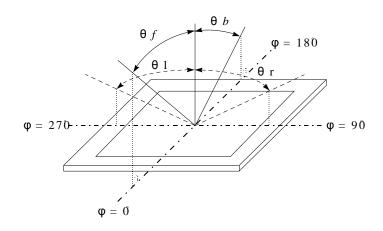
#### **Conditions:**

Operating Voltage : Vop

Viewing Angle( $\theta$ ,  $\phi$ ):  $0^{\circ}$ ,  $0^{\circ}$ 

Frame Frequency : 64 HZ Driving Waveform : 1/N duty , 1/a bias

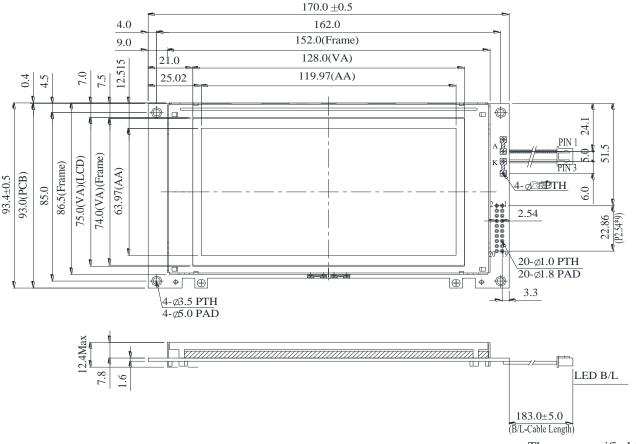
#### Definition of viewing angle( $CR \ge 2$ )



# **7.Interface Pin Function**

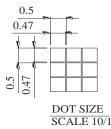
Pin No.	Symbol	Level	Description
1	FGND	_	Frame ground ( Connected to bezel )
2	Vss	_	GND
3	Vdd	_	Power supply
4	Vo	_	Power supply for LCD driver
5	WR	L	Data write. Write data into RA6963when WR = L
6	RD	L	Data read. Read data from RA6963when RD = L
7	CE	L	L : Chip enable
8	C/D	H/L	WR=L, C/D=H: Command Write C/D=L: Data write
			RD=L, C/D=H: Status Read C/D=L: Data read
9	Vee	_	Negative Voltage Output
10	RESET	H/L	H: Normal; L: Initialize RA6963
11	DB0	H/L	Data bus line
12	DB1	H/L	Data bus line
13	DB2	H/L	Data bus line
14	DB3	H/L	Data bus line
15	DB4	H/L	Data bus line
16	DB5	H/L	Data bus line
17	DB6	H/L	Data bus line
18	DB7	H/L	Data bus line
19	FS	MD2	Pins for selection of font; H: 6 * 8, L: 8 * 8
20	RV	H/L	H: Reverse L: Normal

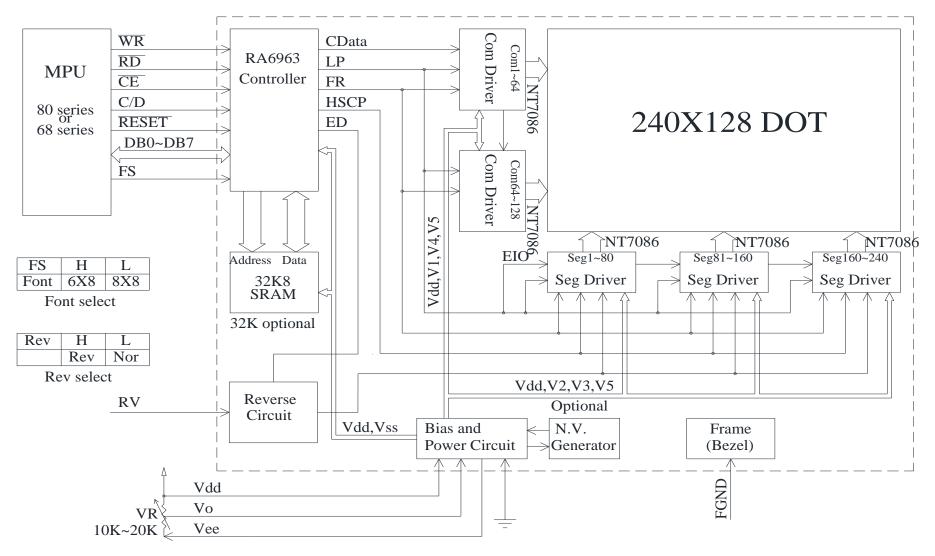
# **8.Contour Drawing & Block Diagram**



PIN NO.	SYMBOL
1	FGND
2	Vss
3	Vdd
4	Vo
5	WR
6	RD
7	CE
8	C/D
9	Vee
10	RESET
11	DB0
12	DB1
13	DB2
14	DB3
15	DB4
16	DB5
17	DB6
18	DB7
19	FS
20	RV

The non-specified tolerance of dimension is  $\pm 0.3$ mm.





External contrast adjustment.

# 9.Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

	Environmental Test		
Test Item	Content of Test	<b>Test Condition</b>	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity storage	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C	-20°C/70°C 10 cycles	
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5k Ω CS=100pF 1 time	

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal  ${\bf r}$ 

Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

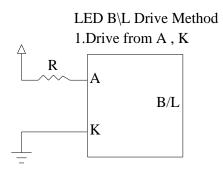
## **10.Backlight Information**

#### Specification

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED	_	128	160	mA	V=3.5V
Supply Voltage	v	3.4	3.5	3.6	V	_
Reverse Voltage	VR	_	_	5	V	_
Luminance (Without LCD)	IV	480	550	_	CD/M <sup>2</sup>	ILED=128mA
LED Life Time (For Reference only)	_	_	50K	_		ILED≦128 mA 25°C,50-60%RH, (Note 1)
Color	White		•		•	

Note: The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

Note 1:50K hours is only an estimate for reference.



# 11.Inspection specification

NO	Item	Criterion				AQL
01	Electrical Testing	Missing vertical, horizontal segment, segment contrast defect.  Missing character, dot or icon.  Display malfunction.  No function or no display.  Current consumption exceeds product specifications.  LCD viewing angle defect.  Mixed product types.  Contrast defect.			0.65	
02	Black or white spots on LCD (display only)	2.1 White and black spots of three white or black spots of 2.2 Densely spaced: No mo		present.		2.5
03	LCD black spots, white spots, contamination (non-display)	3.1 Round type $\Phi=(x+y)/2$ X  3.2 Line type : (	<b>↓ ▼</b> Y	SIZE $\Phi \le 0.10$ $0.10 < \Phi \le 0.20$ $0.20 < \Phi \le 0.25$ $0.25 < \Phi$	Acceptable Q TY Accept no dense  2 1 0  Acceptable Q TY Acceptable Q TY Accept no dense  2 As round type	2.5
04	Polarizer bubbles	If bubbles are vijudge using black specifications, reto find, must characteristics.	ck spot not easy eck in	Size $\Phi$ $\Phi \le 0.20$ $0.20 < \Phi \le 0.50$ $0.50 < \Phi \le 1.00$ $1.00 < \Phi$ Total Q TY	Acceptable Q TY Accept no dense 3 2 0 3	2.5

Item	Criterion			
Scratches	Follow NO.3 LCD black spots, white spots, contamination			
	k: Seal width t:	Glass thickness a: LC	•	
			panels:	
	z: Chip thickness	y: Chip width	x: Chip length	
Chipped	Z≦1/2t	Not over viewing	x ≤ 1/8a	2.5
glass	$1/2t < z \le 2t$	Not exceed 1/3k	x≤1/8a	2.5
	6.1.2 Corner crack:	y: Chip width  Not over viewing area  Not exceed 1/3k	$x$ : Chip length $x \le 1/8a$ $x \le 1/8a$	
	Scratches	Scratches  Follow NO.3 LCD black  Symbols Define:  x: Chip length y  k: Seal width t:  L: Electrode pad length  6.1 General glass chip : 6.1.1 Chip on panel sur $ z: Chip thickness $ $ Z \le 1/2t $ Olf there are 2 or more  6.1.2 Corner crack: $ z: Chip thickness $ $ z: Chip thickness $ $ z \le 1/2t $ $ z: Chip thickness $ $ z \le 1/2t $	Scratches  Follow NO.3 LCD black spots, white spots, co  Symbols Define: x: Chip length y: Chip width z: Ch k: Seal width t: Glass thickness a: LC L: Electrode pad length:  6.1 General glass chip: 6.1.1 Chip on panel surface and crack between    Z	Scratches Follow NO.3 LCD black spots, white spots, contamination Symbols Define: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length: 6.1 General glass chip: 6.1.1 Chip on panel surface and crack between panels:

NO	Item	Criterion					
		Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length 6.2 Protrusion over terminal: 6.2.1 Chip on electrode pad:					
		y: Chip width x: Chip length z: Chip thickness $y \le 0.5 \text{mm}$ $x \le 1/8 \text{a}$ $0 < z \le t$					
06	Glass						
		y: Chip width	x: Chip length	z: Chip thickness			
		$y \le L$	x ≤ 1/8a	$0 < z \le t$			
o If the chipped area touches the ITO terminal, over 2/3 of the ITO remain and be inspected according to electrode terminal specificati o If the product will be heat sealed by the customer, the alignment be damaged.  6.2.3 Substrate protuberance and internal crack.  y: width			erminal specifications.  ner, the alignment mark not  x: length				

NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
08	Backlight elements	8.1 Illumination source flickers when lit. 8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards.	0.65 2.5
09	Bezel	<ul><li>8.3 Backlight doesn't light or color wrong.</li><li>9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.</li><li>9.2 Bezel must comply with job specifications.</li></ul>	0.65 2.5 0.65
	10.1 COB seal may not have pinholes larger than 0.2mm or contamination.  10.2 COB seal surface may not have pinholes through to the IC.  10.3 The height of the COB should not exceed the height indicated in the assembly diagram.	2.5 2.5 0.65	
		10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places.	2.5
10	PCB · COB	10.5 No oxidation or contamination PCB terminals.  10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts.	2.5 0.65
		10.7 The jumper on the PCB should conform to the product characteristic chart.	0.65
		10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down.	2.5
		10.9 The Scraping testing standard for Copper Coating of PCB  X  X * Y <= 2mm2	2.5
		11.1 No un-melted solder paste may be present on the PCB.	2.5
		11.2 No cold solder joints, missing solder connections,	2.5
11	Soldering	oxidation or icicle.  11.3 No residue or solder balls on PCB.  11.4 No short circuits in components on PCB.	2.5 0.65

NO	Item	Criterion	AQL
		12.1 No oxidation, contamination, curves or, bends on interface	2.5
		Pin (OLB) of TCP.	
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
		12.3 No contamination, solder residue or solder balls on product.	2.5
		12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface	2.5
		pin must be present or look as if it cause the interface pin to sever.	
	General	12.6 The residual rosin or tin oil of soldering (component or chip	2.5
12		component) is not burned into brown or black color.	
	appearance	12.7 Sealant on top of the ITO circuit has not hardened.	2.5
		12.8 Pin type must match type in specification sheet.	0.65
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on packaging	0.65
		specification sheet.	
		12.11 Product dimension and structure must conform to product	0.65
		specification sheet.	
		12.12 Visual defect outside of VA is not considered to be rejection.	0.65

## **12.Material List of Components for**

## **RoHs**

1. WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited Value	100 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm
Above limited value is set up according to RoHS.						

#### 2.Process for RoHS requirement:

- (1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.
- (2) Heat-resistance temp. :

Reflow:  $250^{\circ}$ C, 30 seconds Max.;

Connector soldering wave or hand soldering: 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp.  $: 235\pm5^{\circ}C$ ;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.

# 13. Recommendable Storage

- 1. Place the panel or module in the temperature 25°C±5°C and the humidity below 65% RH
- 2. Do not place the module near organics solvents or corrosive gases.
- 3. Do not crush, shake, or jolt the module.

winstar <u>LCM Samp</u> odule Number :		Feedback Sheet Page: 1
1 · Panel Specification:		1 age. 1
1. Panel Type:	Pass	□ NG ,
2. View Direction:	Pass	$\square$ NG,
3. Numbers of Dots:	☐ Pass	☐ NG ,
4. View Area:	☐ Pass	□ NG ,
5. Active Area:	☐ Pass	☐ NG ,
<ul><li>6. Operating Temperature :</li></ul>	☐ Pass	□ NG ,
7. Storage Temperature:	Pass	□ NG ,
8. Others:		
2 · Mechanical Specification :		
1. PCB Size:	Pass	□ NG ,
2. Frame Size:	Pass	□ NG ,
3. Materal of Frame:	Pass	□ NG ,
4. Connector Position:	Pass	□ NG ,
5. Fix Hole Position:	Pass	□ NG ,
6. Backlight Position:	Pass	□ NG ,
7. Thickness of PCB:	Pass	□ NG ,
8. Height of Frame to PCB:	Pass	□ NG ,
9. Height of Module:	Pass	□ NG ,
10. Others:	Pass	□ NG ,
3 · <u>Relative Hole Size</u> :		
1. Pitch of Connector:	Pass	□ NG ,
2. Hole size of Connector:	Pass	□ NG ,
3. Mounting Hole size:	Pass	□ NG ,
4. Mounting Hole Type:	Pass	□ NG ,
5. Others:	Pass	□ NG ,
4 · Backlight Specification:		
1. B/L Type:	Pass	□ NG ,
2. B/L Color:	Pass	□ NG ,
3. B/L Driving Voltage (Refere	nce for LED	Type):   Pass   NG,
4. B/L Driving Current:	Pass	☐ NG ,
5. Brightness of B/L:	Pass	☐ NG ,
6. B/L Solder Method:	Pass	□ NG ,
7. Others:	Pass	□ NG ,



	winstar		
Module Number :			Page: 2
5、	<b>Electronic Characteristics of</b>	Module:	
1.	Input Voltage:	Pass	□ NG ,
2.	Supply Current:	Pass	□ NG ,
3.	Driving Voltage for LCD:	Pass	□ NG ,
4.	Contrast for LCD:	Pass	☐ NG ,
5.	B/L Driving Method:	Pass	□ NG ,
6.	Negative Voltage Output:	Pass	□ NG ,
7.	Interface Function:	Pass	□ NG ,
8.	LCD Uniformity:	Pass	□ NG ,
9.	ESD test:	Pass	☐ NG ,
10.	Others:	Pass	☐ NG ,
6、	Summary:		
	Sales signature:		
	Customer Signature:		<b>Date</b> : / /